

SERIES	S11	S22	S25	S33	S34	S36	S39	S40	S42	S46	S50	S55	S56	S68
<b>MATERIALS</b>														
ABS				S33		S36						S55	S56	
ACETAL	S11	S22	S25											
ACRYLIC				S33		S36						S55	S56	
PMMA				S33		S36								
CD-ROM/DVD	SEE TABLE OF APPLICATION FOR UV INKS													
CERAMICS			S25											
GLASS			S25											
LEATHER	S11							S40			S50			
MELAMINE	S11		S25											
METALS			S25											
ALUMINUM	S11		S25											
PAPER/CARDBOARD	S11						S39		S42	S46				S68
TYWEK	S11		S25						S42					
PLASTIC CARD					S34									
PLASTICIZED PVC				S33		S36								
SHEETS/FOLDERS				S33		S36	S39							
COVERS				S33		S36	S39							
SELF-ADHESIVES				S33		S36	S39							
CANVAS				S33		S36								
POLYAMIDES/NYLON								S40			S50			
POLYCARBONATE				S33		S36							S56	
POLYESTER														
TREATED	S11			S33		S36								
UNTREATED	S11								S42					
FABRIC (NO WOVEN)								S40	S42		S50		S56	
POLYETHYLENE	S11	S22	S25											
BOTTLES	S11	S22												
BOX/CONTAINERS			S25											
POLYPROPYLENE		S22	S25											
BOTTLES		S22										S55		
SHEETS		S22	S25									S55		
MENAGE		S22	S25									S55		
POLIYSTYRENE		S22	S25										S56	
CRYSTAL													S56	
1/2-HIGH IMPACT				S33		S36	S39						S56	
EXPANDED		S22	S25										S56	
PVC HARD				S33		S36								
PLATES/SHEETS				S33		S36	S39							
BOTTLES/BODIES				S33		S36								
SAN				S33		S36	S39							
TEXTILE-KNIT													S56	
TEXTILE-POINT														
SEE TABLE OF APPLICATION FOR TEXTILE INKS														
WOOD	S11	S22	S25						S42	S46				

BLACK Color text categories / BLUE text in sub-categories

	DRYING TIME IN MINUTES													
RECOMMENDED TIME TO THE OVEN	3-6	3-5	7-8	—	—	—	—	—	—	—	—	—	—	—
FLAMED / TREATMENT CROWN	—	SI	SI	—	—	—	—	—	—	—	—	—	—	—
RECOMMENDED TIME TO AIR (1)	30	10	60	5-20	5-20	15-25	5-20	—	20	20	10-20	10-20	15-25	15-25
FINISH: GLOSS(G)/SATIN(S)/MATT(M)	S	G	G	G	G	S	M	G	M	M	S	G	G	M

**AFFORD**

Autovía Fuenlabrada- Pinto Km 20,1  
28946 Fuenlabrada - Madrid (Spain)  
Tel: (+34) 91 642 18 34  
general@afford-inks.com  
www.afford-inks.com

- One componet solvent ink.
- two componet solvent inks.
- Water based ink
- Series recommended as first choice.

(1) Environment temperature 20°C, varies with ventilation and humidity conditions

This table is considered the most common print materials. For other materials, consult our technical service.  
The recommendations are made in good faith, but without guarantee.  
The user assumes all risks and responsibilities for the results obtained using our products, alone or in combination with other products.