

SERIES	S20	S21	S35	S54
MATERIALS				
ABS	S20		S35	S54
ACETAL	S20	S21		
ACRYLIC	S20		S35	
PMMA	S20		S35	
CD-ROM/DVD				
CERAMICS		S21		
GLASS		S21		
LEATHER	S20			
MELAMINE	S20	S21		
METALS	S20	S21		
ALUMINUM	S20	S21		
PAPER/CARDBOARD				
TYWEK				
PLASTIC CARD			S35	
PLASTICIZED PVC			S35	
SHEETS/FOLDERS	S20		S35	
COVERS			S35	
SELF-ADHESIVES			S35	
CANVAS			S35	
POLYAMIDES/NYLON	S20	S21		
POLYCARBONATE	S20		S35	
POLYESTER	S20			
TREATED	S20			
UNTREATED	S20			
FABRIC (NO WOVEN)				
POLYETHYLENE				
BOTTLES		S21		
BOX/CONTAINERS		S21		
POLYPROPYLENE	S20			
BOTTLES		S21		S54
SHEETS		S21		S54
MENAGE	S20	S21		S54
POLIYSTYRENE	S20			
CRYSTAL			S35	
½-HIGH IMPACT	S20		S35	
EXPANDED	S20		S35	
PVC HARD	S20		S35	
PLATES/SHEETS	S20		S35	
BOTTLES/BODIES	S20		S35	
SAN	S20		S35	
TEXTILE-KNIT				
TEXTILE-POINT				
WOOD	S20	S21		
SERIES	S20	S21	S35	S54

	S20	S21	S35	S54
RECOMMENDED TIME TO THE OVEN	7-8			
FLAMED / TREATMENT CROWN				
RECOMMENDED TIME TO AIR (1)	5-20	60	5-25	10-20



**BLACK** Color text categories  
**BLUE** text in sub-categories

This table is considered the most common print materials. For other materials, consult our technical service.  
The recommendations are made in good faith, but without guarantee.  
The user assumes all risks and responsibilities for the results obtained using our products, alone or in combination with other products.